

Subsea Mechanical Hot Tapping Fittings

STATS subsea Mechanical Hot Tapping Fittings facilitate the connection of new branch pipework to existing infrastructure without the requirement for hyperbaric welding or pre-installed tees. Mechanical fittings are routinely used to provide a flanged off-take to enable hot tapping into an existing pipeline while under pressure and with no interruption to production. The fittings can also be utilised as an access point to deploy a temporary double block and bleed BISEP isolation, STATS proprietary line plugging technology.





Applications

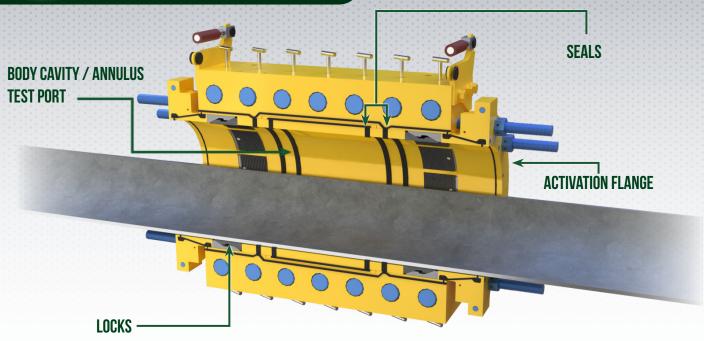
- Tie-in or re-route of subsea pipeline infrastructure
- Pipeline repair: hot tapping access point to deploy temporary line plugging technology











Key Features

- Designed to meet clients pipeline pressure and size requirements
- Dual seal design, independent activation of seals and locks
- Designed to be compatible with STATS BISEP assembly
- Designed to withstand full pipe separation loads (full structural design)
- Hydrogenated Nitrile Butadiene Rubber (HNBR) seal supplied as standard, alternative sealing material available upon request
- DNV Design Review Certificate available upon request (optional item)
- Annulus test port allows a pressure test between the two seals
- Designed for compatibility with a wide range of pipe materials including carbon steel and stainless steel as standard, duplex available on
- External grip assembly applies even linear and circumferential grip load around the host pipe, eliminating localised material deformity and localised stress fractures
- Easily installed and commissioned by divers with basic training
- External grip lock and seal assembly eliminate possible flow disturbance and turbulence

Applicable Standards and Specifications

- **DNVGL-ST-F101 Submarine Pipeline Systems**
- ASME Boiler and Pressure Vessel Code, Section VIII, Div 2
- API 5L, Specification for Line Pipe
- ASME B16.5, Pipe Flanges and Flanged Fittings
- ASME B31.8, Gas Transmission and Distribution **Systems**
- ASME B31.4, Pipeline Transportation Systems for Liquid Hydrocarbons
- API 6H, Specification on End Closures, Connectors and Swivels
- External coated in accordance with Norsok M501 System 7

